



Products affected

Truck			Bus			Power Solutions			
4	PGRT	LPGRS	4	FKN	CK	P93	P96	E2011	PS2024
-	X	X	-	X	X	-	-	-	X

Miscellaneous:

Changes to the maintenance programme in Scania Multi 2510

Background

This document contains a summary of the most visible changes in the maintenance program.

The changes affect the following areas of the current maintenance programme:

- Forms
- Preface
- Instructions
- Standard times
- Modules in flexible maintenance
- Spare parts for maintenance

Changes

Updated oil grade to LDF-3

Updated factory-filled oil grade to LDF-3 is now introduced for Euro 3, 4 and 5 DC11/DC13 engines with a rocker cover.

For further information, see the document Fuel, lubricants and fluids, 00:16-15.

Illustration series for power take-off and electric machine

An illustration series has now been introduced that complements the table on the power take-off and electric machine MG32xx. The illustration series provides a clear overview of the different rotation angles and degrees.

See further information in the document Fuel, lubricants and fluids, 00:16-15.



New power take-offs

A new series of power take-offs together with the GXX gearbox series has been added.

The power take-offs have the model designations:

- EG18T DCW
- EG22T DBW

For information on power take-offs and their oil volume, see the Transmission chapter of the document *Fuel, lubricants and fluids, 00:16-15*.

Readout of operational data in X and XO

The forms X and XO for trucks and buses are now updated with the maintenance item that operational data must be read out on these occasions as well.

Maintenance form PS2024

The maintenance form applies to both industrial and marine engines.

The document is called *PS2024 (00:29-03)*.

Corrected information on change intervals

In the chapter *Intervals for components and systems (00:17-30)*, under the section Change Intervals, we have discovered an error in the stated values for coolant on vehicles with combustion engines.

The correct value should be 450,000 km or 3 years.

In the current documentation there are missing zeros, this will be corrected for the 2512 release.

New production system for maintenance forms

We have changed the production system for our maintenance forms, which may mean that some maintenance items are worded differently. However, the maintenance to be carried out when the vehicle enters the workshop is the same as before.