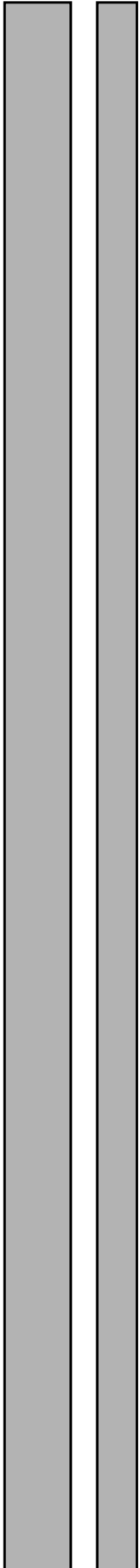


SCANIA

04:02-02

Issue 1 **en**



Clutch K402 5

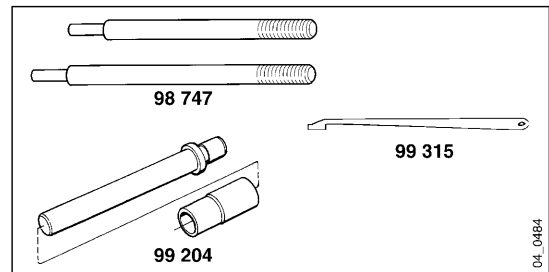
Specifications

Specifications

| | |
|------------------------------|----------|
| Type | Pulling |
| Clutch facing diameter | 400 mm |
| Pressure plate lift | min. 1.7 |
| Plate, max. distortion | 0.8 mm |
| Tightening torque | 47 Nm |

Special tools

| | |
|-----------------------|--------|
| Guide pins | 98 747 |
| Centering shaft | 99 204 |
| Gauge | 99 315 |



Checking disc wear

Disc wear must be measured directly on the disc.

Use gauge 99 315 and measure through the prizing hole in the flywheel housing as illustrated.

The thickness of a new plate is 10 mm, and the wear limit is 7 mm.

