

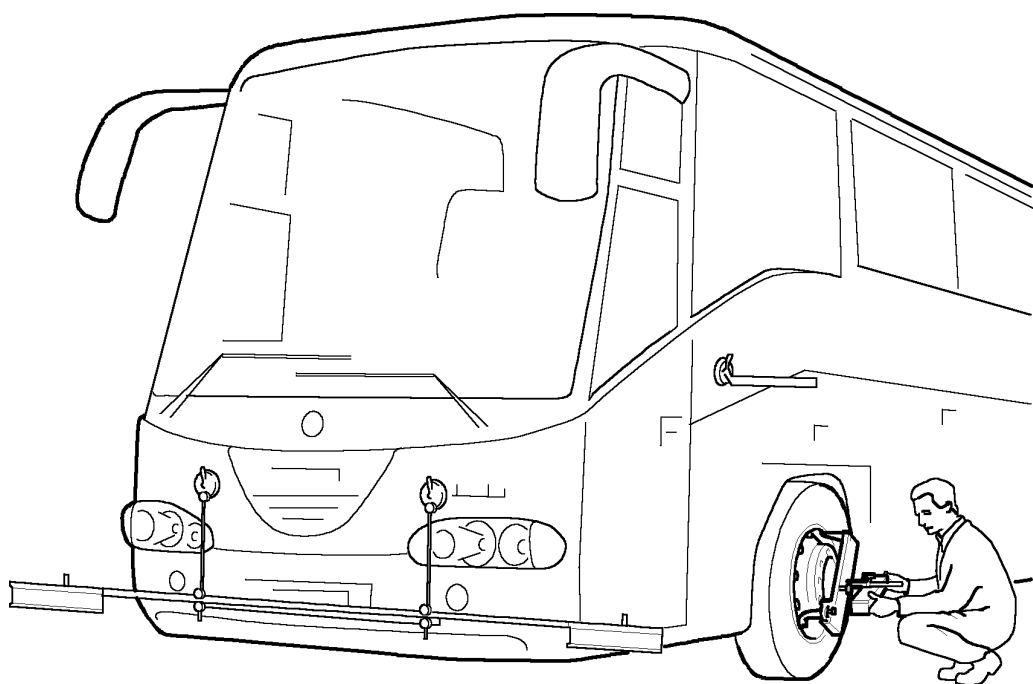
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Issue 3 en

AMA780

Adjusting wheel angles



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Wheel alignment

Setting toe-in

- 1 Measure all the wheel angles according to Workshop Manual main group 13, Adjusting wheel angles, function and work description. Check that camber and caster are within tolerances before checking and adjusting toe in.

Test values

	Min.	Nom	Max.
Toe-in	1.5 mm/m	2.0 mm/m	2.5 mm/m
Camber	-0.1 degrees	0.3 degrees	0.7 degrees
Caster	1.5 degrees	2.0 degrees	2.5 degrees

The difference in caster between right and left-hand sides must not exceed 0.5 degrees.

KPI=5.25 +/- 0.25 degrees.